

## Procedure 7.28 - Replacing the Stub Tensioner

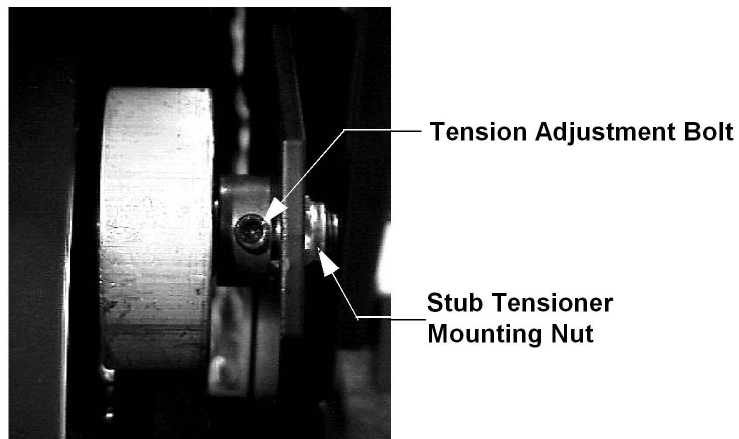
1. Set the on/off switch in the 'off' position, then unplug the power cord from the wall outlet.

### WARNING

Before continuing with this procedure, review the Warning and Caution statements listed in Section One, Things You Should Know.

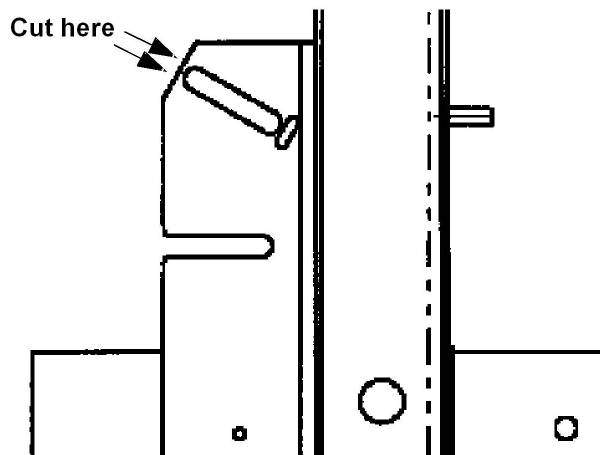
2. Remove the rear cover as described in Procedure 7.1.
3. Loosen the tension adjustment bolt to remove tension from the input belt. See Diagram 7.25.

**Diagram 7.25 - Stub Tensioner Mounting**



4. The early C546s mounted the stub tensioner in a closed slot. If you have a unit with a closed slot it is recommended that the slot be cut open with a hacksaw. Care must be taken not to cut the belt or other adjacent parts. See Diagram 7.26.

**Diagram 7.26 - Stub Tensioner Mounting Slot**



5. Remove the stub tensioner mounting nut and remove the stub tensioner from the drive unit.
6. Loosely mount the replacement stub tensioner in its mounting position.
7. Complete the installation, alignment and tensioning per Procedure 7.15, steps 11 to 15.